



# *Heritage Series*

*by Hayfield Window & Door Co.*

*The timeless look of real wood from an all vinyl welded window.  
Available in white or Dura Wood stainable vinyl.*



**HAYFIELD**  
WINDOW & DOOR · CO

# HERITAGE

The Heritage Series pairs the timeless look of real wood with the durability and energy efficiency of vinyl. The maintenance-free, no-hassle windows and doors are made from top-grade vinyl and available with matching jambs and casing. The Heritage Series, with its colonial sash, stile and rail

will help you maintain your home's traditional look of a wood window for years to come. Standard white or with Dura Wood stainable vinyl interior, you have an unlimited array of interior finish choices, providing visual qualities of real wood without the worry of rotting, swelling or cracking.

## HERITAGE 701 CASEMENT

Heritage 701 Casement windows come with nesting handles for a discrete appearance, complimenting your window treatments. A single lever lock with multipoint sash locks is added for security and peace of mind.

		LowE Argon Foam	Triple LowE Argon Foam
<b>Heritage 701 Casement</b>	U-Value	0.24	0.21
DP - 80	SHGC	0.34	0.29
Air - <0.01 cfm/ft <sup>2</sup>	VT	0.50	0.4
Water - 12.0 psf	CR	64	69



ANTIQUE BRASS



BEIGE



BRUSHED CHROME



CLAY (STANDARD)



FAUX OIL RUBBED BRONZE



WHITE



Casement with Dura Wood

## HERITAGE PATIO DOORS

All Heritage Patio Doors come equipped with an elegant, easy to grip handle and a multi-point mortise lock for outstanding functionality and security. Easy glide tandem ball bearing rollers with access ports allow for stress-free adjustment and operation.



BRUSHED CHROME



FAUX OIL RUBBED BRONZE



WHITE (STANDARD)



Patio Door shown in white

Hayfield Windows feature ClimaGuard® 72/57 Glass by Guardian to ensure energy efficiency.



# SERIES

## HERITAGE DOUBLE HUNG AND SLIDER

The Heritage Double Hung has a one-step tilt latch allowing for easy operation and a more appealing appearance, while the stainless steel constant force balance system assures the window will remain open in any position.

		LowE Argon Foam	Triple LowE Argon Foam
<b>Heritage Double Hung</b>	U-Value	0.26	0.23
DP - 40	SHGC	0.40	0.28
Air - 0.09 cfm/ft <sup>2</sup>	VT	0.49	0.39
Water - 6.0 psf	CR	62	68



Double Hung shown in white



WHITE (STANDARD WITH WHITE INTERIOR)

BEIGE

BROWN (STANDARD WITH DURA WOOD INTERIOR)

FAUX OIL RUBBED BRONZE

BRUSHED CHROME

ANTIQUE BRASS



Double Hung with Dura Wood



Custom windows can be made to fit any opening or create a new one.



**HAYFIELD**  
WINDOW & DOOR CO

BetterVue® screens provide the clearest view everywhere.



Slider with Dura Wood

# HAYFIELD WINDOW'S *Solid Warranty*

All Hayfield products are backed by a twenty-year glass warranty and a transferable limited lifetime warranty on the vinyl and hardware. Hayfield warrants that the rigid vinyl extrusions used in their products are first-grade, exterior quality materials. The polyvinyl chloride (PVC) extrusions have been tested and proven using the highest grades of ultraviolet treatment available on the market today. Hayfield warrants that the vinyl extrusions used in these products will not pit, chip, corrode, or blister, and are not affected by salt air. The company also warrants that the veneers on the interior surfaces will not delaminate from the vinyl windows and doors.

## EXTERIOR FINISH OPTIONS

**AQUA SURTECH** is a time-tested and field-proven coating system that provides outstanding protection against all weather conditions and assures long lasting satisfaction. AQUA SURTECH is an organic waterborne coating system, and has been tested to AAMA and ASTM standards.



## INTERIOR FINISH INSTRUCTIONS



1. Clean surface.

2. We recommend applying "Old Masters" gel stain.

3. Wipe stain immediately. Follow stain instructions.

4. Apply clear coat.



507-477-3224 | [WWW.HAYFIELDWINDOWS.COM](http://WWW.HAYFIELDWINDOWS.COM)  
HAYFIELD, MN 55940

*Proudly celebrating 65 years!*



Top 100 Window Manufacturer in North America for the past seven years