



**HAYFIELD**  
WINDOW & DOOR · CO



Windows & Doors

# Quality First

**FROM HUMBLE BEGINNINGS IN 1951, HAYFIELD WINDOW AND DOOR COMPANY IS NOW ONE OF AMERICA'S FOREMOST MANUFACTURERS OF SUPERIOR, AFFORDABLE WINDOWS AND DOORS.**

Committed to quality, performance, service and support, we've proven ourselves to be a company contractors, builders, and homeowners can rely on and trust. As a leader in the industry, our employees are educated in the most advanced technology and processes available. And the results show in their work. Hayfield Window & Door products are made with the highest quality materials available, and are backed by a solid warranty. As we continue to grow and expand our business, we remain committed to manufacturing top-quality, innovative products and providing true value. Thank you for choosing Hayfield Window & Door.



“Hayfield Windows have an attractive profile to meet today’s high style architecture, great performance demanded in the harsh northern climate and a price that discerning customers want. That is why we have used Hayfield Windows in thousands of new homes for over 30 years.”

HANS T. HAGEN

# We Like to Preserve the View

**LIKE SO MANY IN THE MIDWEST, WE LOVE THE OUTDOORS AND ARE COMMITTED TO PRESERVING OUR ENVIRONMENT.**

That's why, long before it was popular to do so, we became a truly green company in the 1970's. To this day we continue to practice the reduce, reuse, recycle philosophy, conserving resources by recycling all of the byproducts of our manufacturing process. We also engineer efficiencies directly into our products, like Duralite® spacer bars, which come standard in all of our windows. At Hayfield Window and Door Company, sustainability and innovation go hand in hand. They always have and we're committed to ensuring they always will.

## PROUDLY NFRC CERTIFIED

NFRC administers an independent, uniform rating and labeling system for the energy performance of fenestration products, including windows, curtain walls, doors, and skylights. Certification provides reassurance that our products have been rated by an independent third party and the world's foremost expert in window, door, and skylight performance.

## WHAT DOES THE NFRC LABEL TELL YOU?

**U-Factor** measures how well a product can keep heat from escaping from the inside of a room. The lower the number, the better a product is at keeping heat in.

Range: 0.20-1.20

**Visible Transmittance** measures how well a product is designed to effectively light your home with daylight, potentially saving you money on artificial lighting. The higher the number, the more natural light is let in.

Range: 0-1

 <b>World's Best Window Co.</b> Millennium 2000+ Vinyl-Clad Wood Frame Double Glazing - Argon Fill - Low E Product Type: Vertical Slider	
ENERGY PERFORMANCE RATINGS	
U-Factor (U.S./I-P)	Solar Heat Gain Coefficient
<b>0.30</b>	<b>0.30</b>
ADDITIONAL PERFORMANCE RATINGS	
Visible Transmittance	Air Leakage (U.S./I-P)
<b>0.51</b>	<b>0.3</b>

**Solar Heat Gain Coefficient** measures how well a product can resist unwanted heat gain, which is especially important during summer cooling season. The lower the number, the less you'll spend on cooling.

Range: 0-1

**Air Leakage** measures how much air will enter a room through a product. The lower the number, the fewer drafts you'll experience.

Range: ≤ 0.3

## CHOOSE FROM THREE DIFFERENT GLASS PACKAGES TO FIND THE BEST FIT




**DOUBLE GLAZED LOW-E ARGON**

 <b>Hayfield Window and Door Company</b> 700 Series Casement Vinyl / Dual Glazed Low-E / Argon Foam Filled Cavities	
ENERGY PERFORMANCE RATINGS	
U-Factor (U.S./I-P)	Solar Heat Gain Coefficient
<b>0.27</b>	<b>0.29</b>
ADDITIONAL PERFORMANCE RATINGS	
Visible Transmittance	Air Leakage (U.S./I-P)
<b>0.40</b>	<b>≤0.3</b>



**TRIPLE GLAZED LOW-E ARGON**

 <b>Hayfield Window and Door Company</b> 700 Series Casement Vinyl / Triple Glazed Low-E / Argon Foam Filled Cavities	
ENERGY PERFORMANCE RATINGS	
U-Factor (U.S./I-P)	Solar Heat Gain Coefficient
<b>0.24</b>	<b>0.29</b>
ADDITIONAL PERFORMANCE RATINGS	
Visible Transmittance	Air Leakage (U.S./I-P)
<b>0.40</b>	<b>≤0.3</b>



**TRIPLE GLAZED LOW-E KRYPTON**

 <b>Hayfield Window and Door Company</b> 700 Series Casement Vinyl / Triple Glazed Low-E / Krypton Foam Filled Cavities	
ENERGY PERFORMANCE RATINGS	
U-Factor (U.S./I-P)	Solar Heat Gain Coefficient
<b>0.19</b>	<b>0.29</b>
ADDITIONAL PERFORMANCE RATINGS	
Visible Transmittance	Air Leakage (U.S./I-P)
<b>0.40</b>	<b>≤0.3</b>

# Look for the Leaf

## **WE'VE SPENT DECADES REFINING OUR PROCESSES AND PERFECTING OUR PRODUCTS.**

We're proud of the results. So we mark each and every product we put out into the world with our logo, a small, almost invisible symbol that says a lot. It says "We're proud of this product", "You've just invested in a quality window or door", and "We're here for you if you need us". We've been marking our windows and doors in this way for years, and will continue to do so for years to come. Because we believe that if your product is good, you should be proud to put your mark on it.



“Hayfield is a product I can always count on for value, durability and top-notch quality.”

DON KELLEY

WINDOWS & DOORS

## Vinyl Classics

### Beauty That is Made to Last

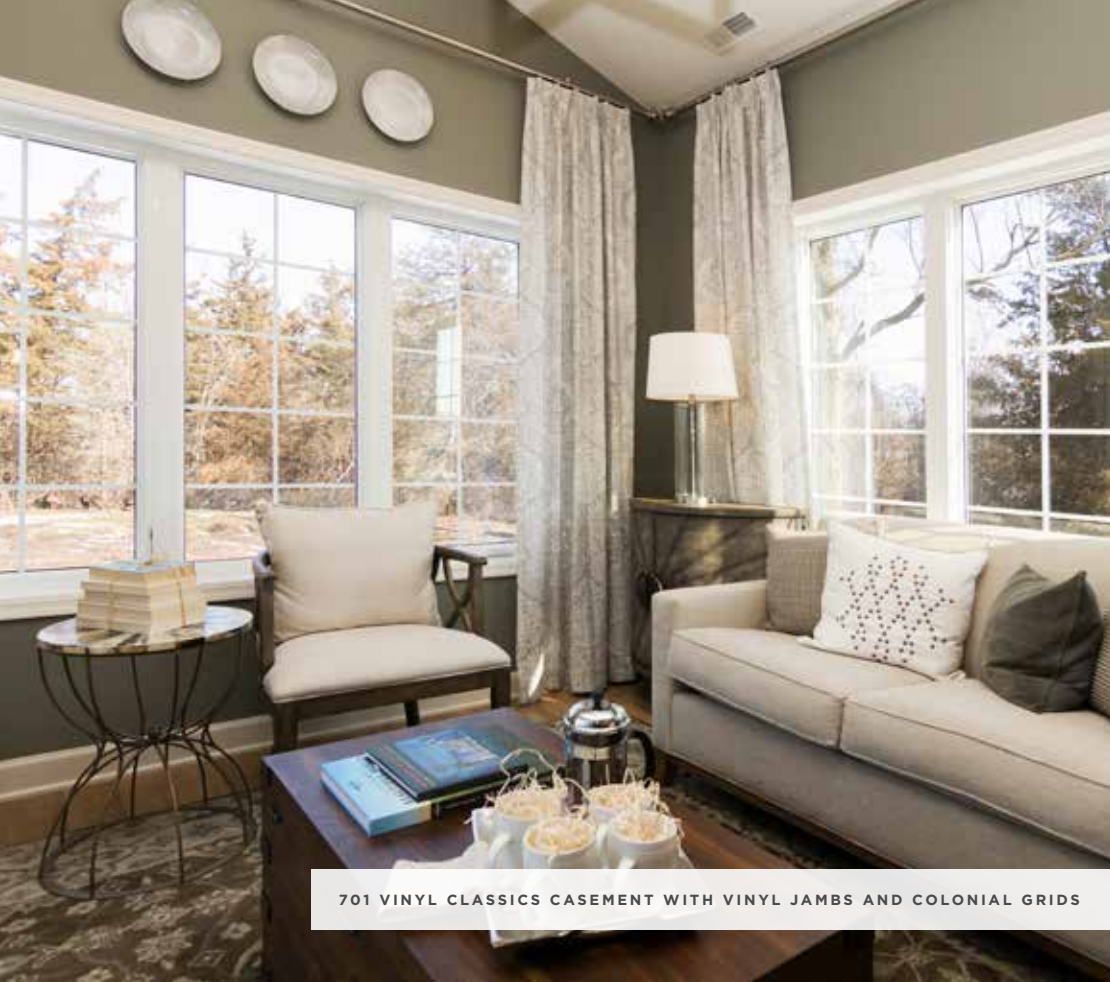
**WHETHER SHOPPING FOR A DREAM HOME OR PLANNING A RENOVATION, TODAY'S HOMEOWNERS ARE LOOKING FOR A HIGHER DEGREE OF STYLE AND PERFORMANCE THAN EVER BEFORE.**

They want to be confident they are getting high-quality, dependable, energy-efficient and well-designed materials for their homes. To meet these demands, builders and remodelers choose Vinyl Classics from Hayfield Window & Door Company.

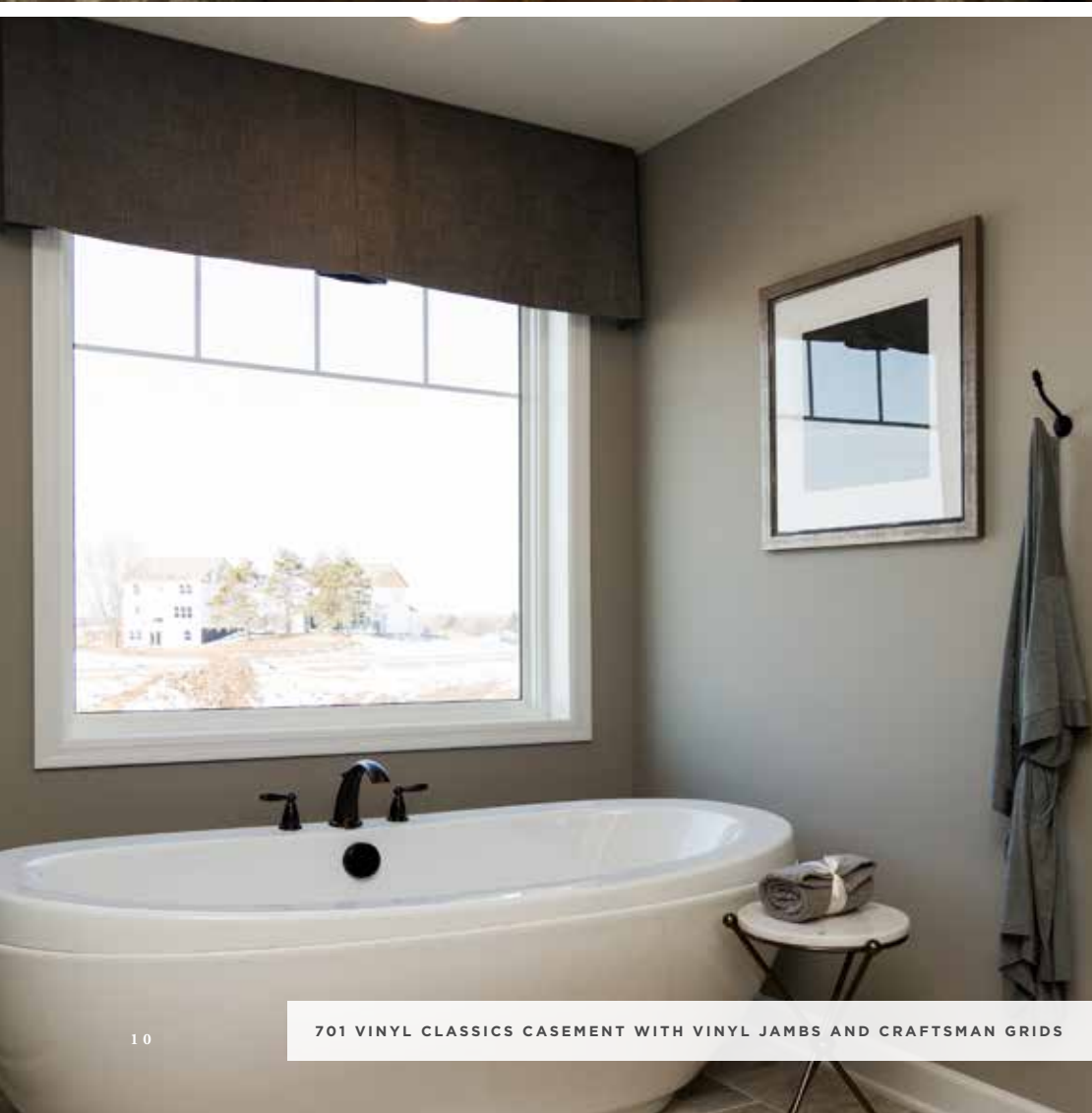
Available in standard or custom shapes and sizes, and with multiple interior and exterior options to choose from. Vinyl Classics are ENERGY STAR® compliant, NFRC and AAMA certified, and engineered to survive the rugged Midwest.



701 VINYL CLASSICS CUSTOM CONFIGURATION



701 VINYL CLASSICS CASEMENT WITH VINYL JAMBS AND COLONIAL GRIDS



701 VINYL CLASSICS CASEMENT WITH VINYL JAMBS AND CRAFTSMAN GRIDS



701 VINYL CLASSICS CASEMENT WITH VINYL JAMBS AND CRAFTSMAN GRIDS

## VINYL CLASSICS

# Weather Every Storm

**HAYFIELD WINDOW & DOOR VINYL CLASSICS WINDOWS MAKE THE BEST CHOICE FOR HUMID OR HIGH-MOISTURE AREAS.**

The vinyl clad jamb provides years of maintenance-free beauty, is easily cleaned, and never needs staining or painting. NFRC tests show Hayfield Vinyl Classics windows outperform other nationally-advertised wood windows.

## VINYL CLASSICS

# 701 Casement

Hinging on the right or left, these windows feature multi-point locking mechanisms and swing outward for optimal ventilation and easy cleaning.



701 VINYL CLASSICS CASEMENT IN BEIGE

VINYL CLASSICS

# 201 Single Hung & Slider

Single hung windows offer a traditional look and feature self-adjusting locks and a tilting bottom sash for cleaning.

Single slider windows bring ventilation without obstructing the outdoor area — great for patios and entryways.

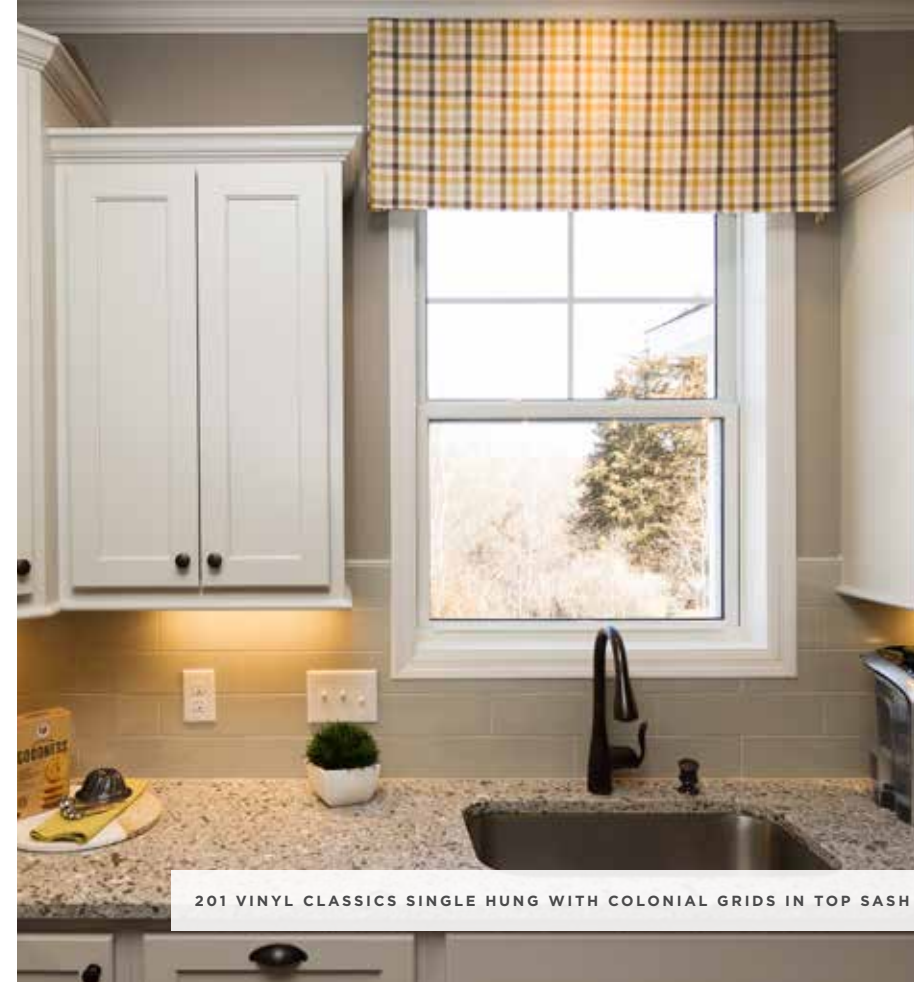


201 VINYL CLASSICS SLIDER WITH BEIGE INTERIOR



201 VINYL CLASSICS SINGLE HUNG WITH BEIGE INTERIOR

LOOKING FOR CUSTOMIZABLE FINISH OPTIONS? SEE PAGES 18-21



201 VINYL CLASSICS SINGLE HUNG WITH COLONIAL GRIDS IN TOP SASH

VINYL CLASSICS

# Window Options

Hayfield Vinyl Classics are available in white and beige with matching jamb extensions. Half rounds and quarter rounds are also an option, and add an elegant look to a home, from the inside and out. Multiple configurations and styles are available.

**ENERGY EFFICIENCY OPTIONS:**

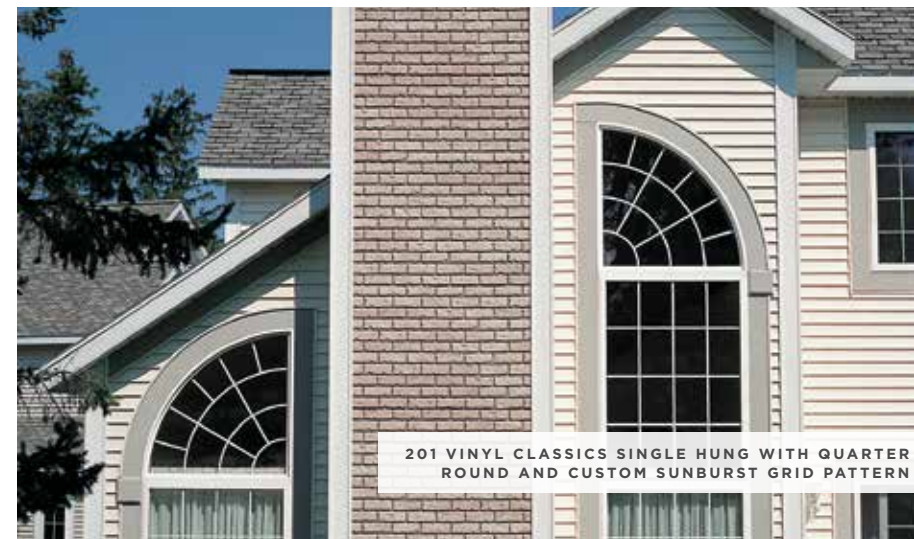
- Low-E Glass
- Triple Glazed
- Foam Filled
- Argon or Krypton Gas

**STANDARD OPTIONS:**

- 2 3/4 in. frame - 201
- 3 1/4 in. frame - 701 & 801
- Integrated nailing fin

**OPTIONAL INSTALLATION FEATURES:**

- Brickmould
- Sill Nose
- Quick J
- Jamb Extension Applied
- Jamb Return



201 VINYL CLASSICS SINGLE HUNG WITH QUARTER ROUND AND CUSTOM SUNBURST GRID PATTERN



201 VINYL CLASSICS SINGLE SLIDER WITH HALF ROUND AND STARBURST GRID PATTERN

VINYL CLASSICS

# 801 Double Hung & Slider

Double hung windows offer added versatility. Both window sashes move and tilt in for easy cleaning, and interlock for peace of mind.



801 VINYL CLASSICS DOUBLE HUNG WITH DARK WOODGRAIN FINISH



801 VINYL CLASSICS SLIDER WITH DARK WOODGRAIN FINISH

Double slider windows feature two sashes. Each can slide to frame the view and improve ventilation, and be easily removed for cleaning.

VINYL CLASSICS

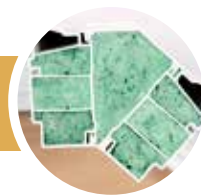
# Bow or Bay

Install a custom bay or bow window and transform the look and feel of a room. These elegant windows are offered with a standard head and seat board and jamb extensions that coordinate with any interior décor.

**BAY**

Available in 3 to 5 window configurations, with 30 or 45 degree projection, our Vinyl Classic Bay windows can be any combination of window styles.

FOAM POLYURETHANE INSULATION MULL CAVITIES ARE STANDARD ON ALL BAY AND BOW WINDOWS



COMBINATION CASEMENT AND FIXED BAY



COMBINATION CASEMENT AND FIXED BAY EXTERIOR



201 VINYL CLASSICS SINGLE HUNG AND FIXED LITE



COMBINATION CASEMENT AND BOW

**BOW**

Available in a curved configuration with 3 to 5 windows, our Bow windows can be customized with a combination of fixed, casement and double hung options.



701 VINYL CLASSICS CASEMENT FIXED



801 VINYL CLASSICS DOUBLE HUNG



## VINYL CLASSICS

# Sliding Patio Doors

Create a picture perfect view with energy-efficient sliding patio doors by Hayfield Window & Door. With an air infiltration rate 18 times lower than the industry requirement, Hayfield patio doors keep the outside elements outside and fuel costs at a minimum.

### STANDARD VINYL CLASSICS SLIDER FEATURES

- Fusion welded doors with built-in steel reinforcements for added durability.
- Integral nailing fin on outer edge of frame provides secure installation and a better weather seal.
- Integral interlocking meeting rail resists drafts and water penetration.
- Doors glide on adjustable, self-aligning, ball bearing rollers that assure quiet, easy operation.



### STANDARD HARDWARE OPTIONS



WHITE

BEIGE

BRUSHED CHROME

FAUX OIL RUBBED BRONZE

ANTIQU BRASS



3101 PATIO DOOR IN WHITE VINYL

## VINYL CLASSICS

# 3101 Patio Door

The 3101 Patio Door is designed with one operating panel and one stationary panel. Adjustable locks and ball bearing rollers make for easy operation.



3101 PATIO DOOR IN BEIGE

## VINYL CLASSICS

# 2000 Patio Door

The 2000 Patio Door offers equal daylight openings in both panels. Available with woodgrain or black laminate interior and optional Blink® Blinds + Glass.



2000 PATIO DOOR WITH DARK WOOD GRAIN

VINYL CLASSICS

# Colors

All of our Vinyl Classics are available in two solid colors. To meet today's high style of architecture design, we also offer a number of standard exterior colors and the flexibility of a fully custom exterior option.

INTERIOR AND EXTERIOR SOLID COLORS



WHITE



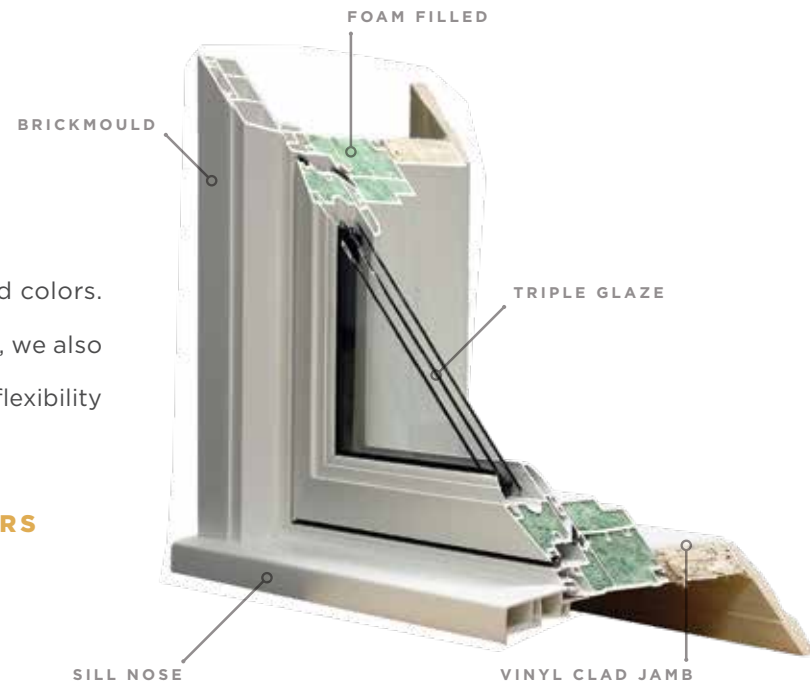
BEIGE

COLOR COATING

AQUA SURTECH is a well-tested and field-proven coating system that provides outstanding protection against all weather conditions and assures long lasting satisfaction. AQUA SURTECH is an organic waterborne coating system, and has been tested to AAMA and ASTM standards.



PAINTS & LAMINATES

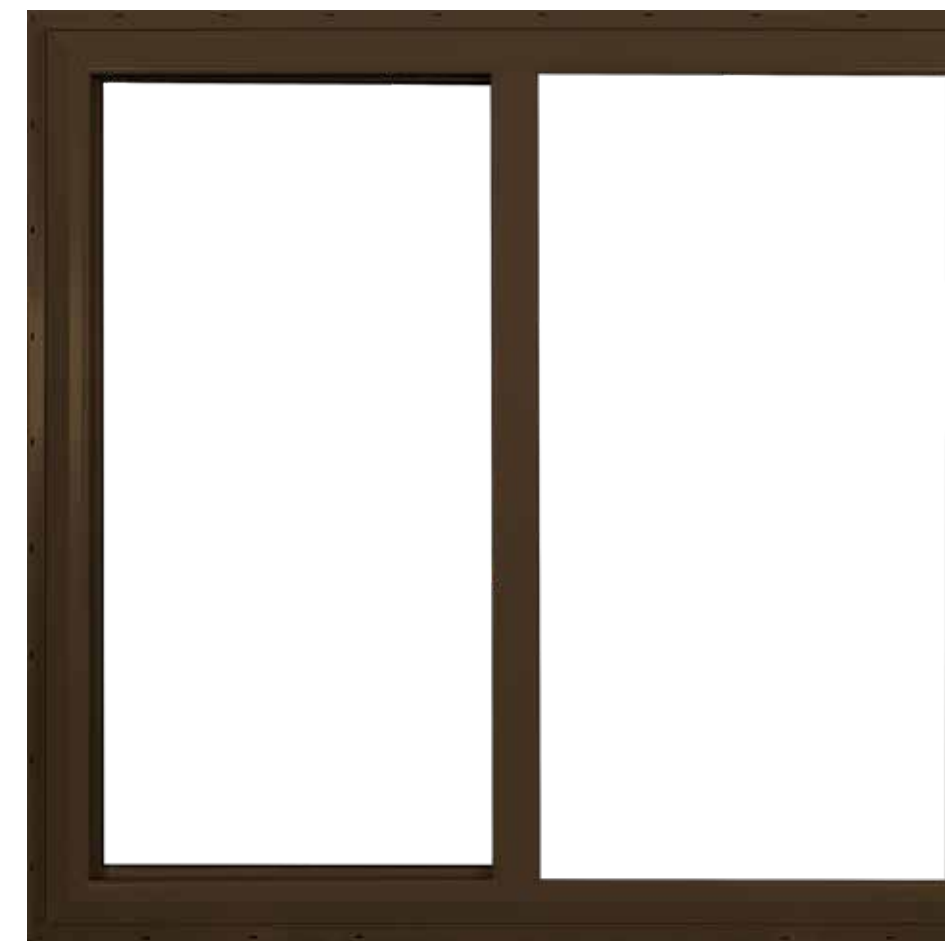


FIXED 201 EXTERIOR IN BRONZE



FIXED 701 INTERIOR IN BLACK LAMINATE

PATIO DOOR INTERIOR 2000 IN BLACK LAMINATE



SINGLE SLIDER 201 EXTERIOR SABLE

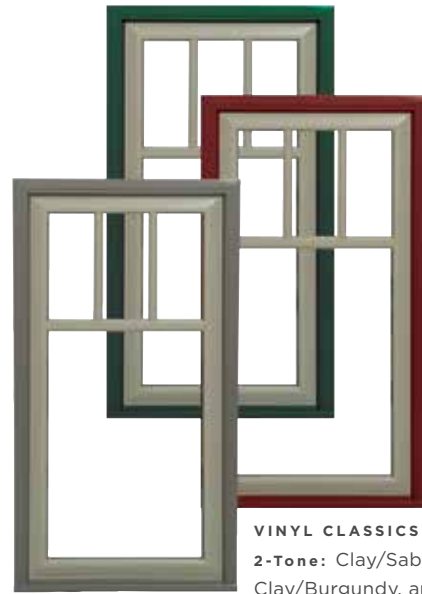
FIXED 701 EXTERIOR IN SABLE



VINYL CLASSICS

# Color Options

Whether you choose one of our standard color options, or go with something completely custom, we'll deliver doors and windows that match the existing look of your home, or that add new flair and reflect your unique style. The possibilities are endless.



VINYL CLASSICS 701  
2-Tone: Clay/Sable,  
Clay/Burgundy, and Clay/  
Green; with Brickmould Sill

INTERIOR COLOR OPTIONS

HAYFIELD	WHITE	BEIGE	LIGHT WOODGRAIN	DARK WOODGRAIN	CHERRY WOODGRAIN	PECAN WOODGRAIN	STAINABLE DURA WOOD	BLACK LAMINATE
201	●	●						
701	●	●	●	●	●	●	●	●
801	●	●	●	●	●	●		●
HERITAGE WINDOW	●						●	
2000	●	●	●	●	●	●		●
3101	●	●						
HERITAGE PATIO DOOR	●						●	

EXTERIOR COLOR OPTIONS

	WHITE	BEIGE	BLACK LAMINATE	BRONZE LAMINATE	BEIGE PAINT	BLACK PAINT	BRONZE PAINT	BROWN PAINT	BURGUNDY PAINT	CLAY PAINT	GREEN PAINT	SABLE PAINT	WHITE PAINT	CUSTOM PAINT
201	●	●	●	●	●	●	●	●	●	●	●	●	●	●
701	●	●	●	●	●	●	●	●	●	●	●	●	●	●
801	●	●	●	●	●	●	●	●	●	●	●	●	●	●
HERITAGE WINDOW	●	●			●	●	●	●	●	●	●	●	●	●
2000	●	●	●	●	●	●	●	●	●	●	●	●	●	●
3101	●	●	●	●	●	●	●	●	●	●	●	●	●	●
HERITAGE PATIO DOOR	●	●			●	●	●	●	●	●	●	●	●	●

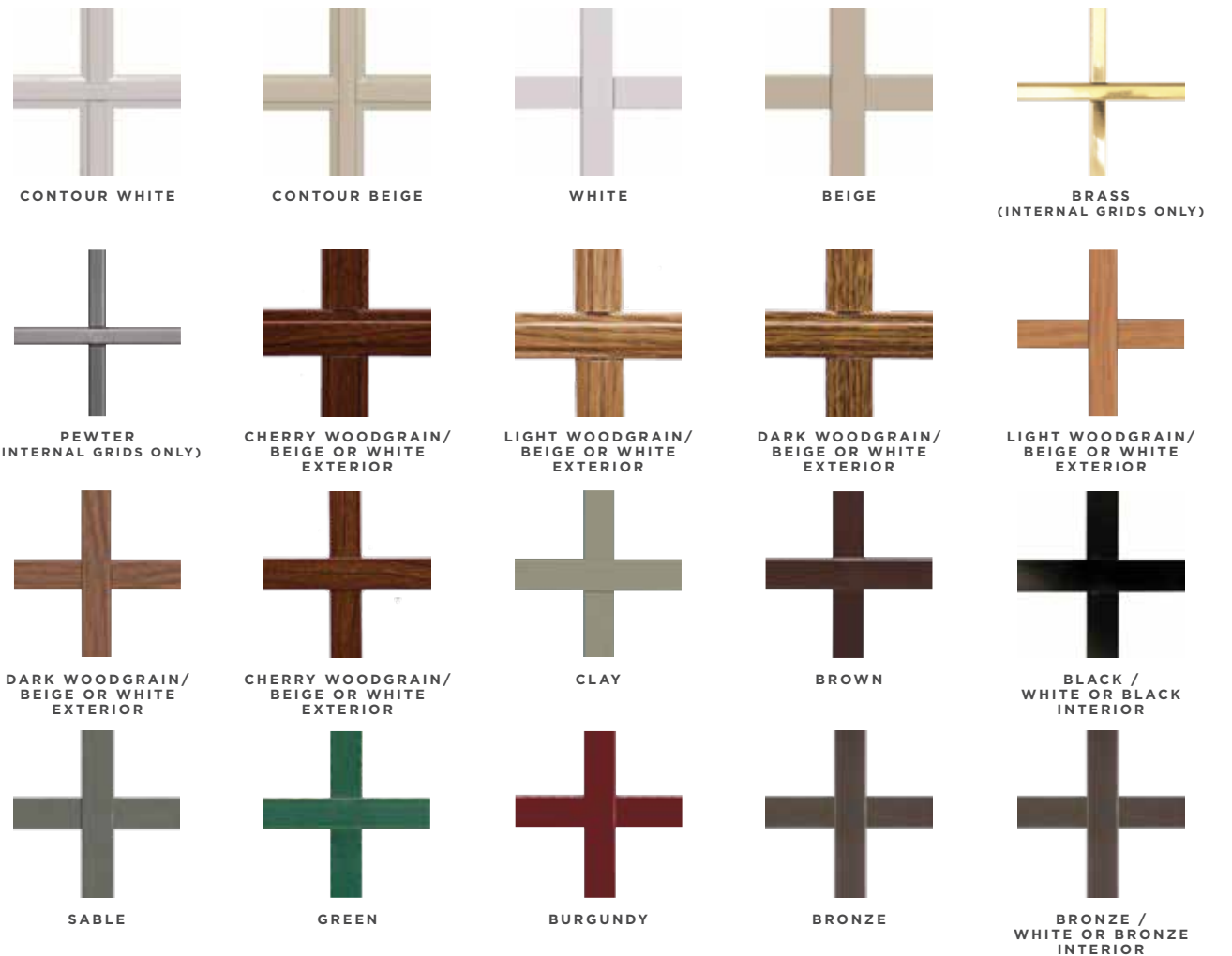


CHERRY WOODGRAIN WINDOW  
Cherry Woodgrain Interior; Cherry Narrow  
SDL Lites; Cherry Woodgrain Screen;  
Cherry Jamb, Extensions and Casing.

VINYL CLASSICS

# Internal Grids & Simulated Divided Lites (SDL)

Internal grids are an easy way to beautify your home giving it individuality and curb appeal. Colonial, Prairie and custom patterns are available. Simulated Divided Lites are a non-removable contour feature available in two sizes to add to the exterior and interior of the window to give a traditional look.



VINYL CLASSICS

# Jamb Extensions

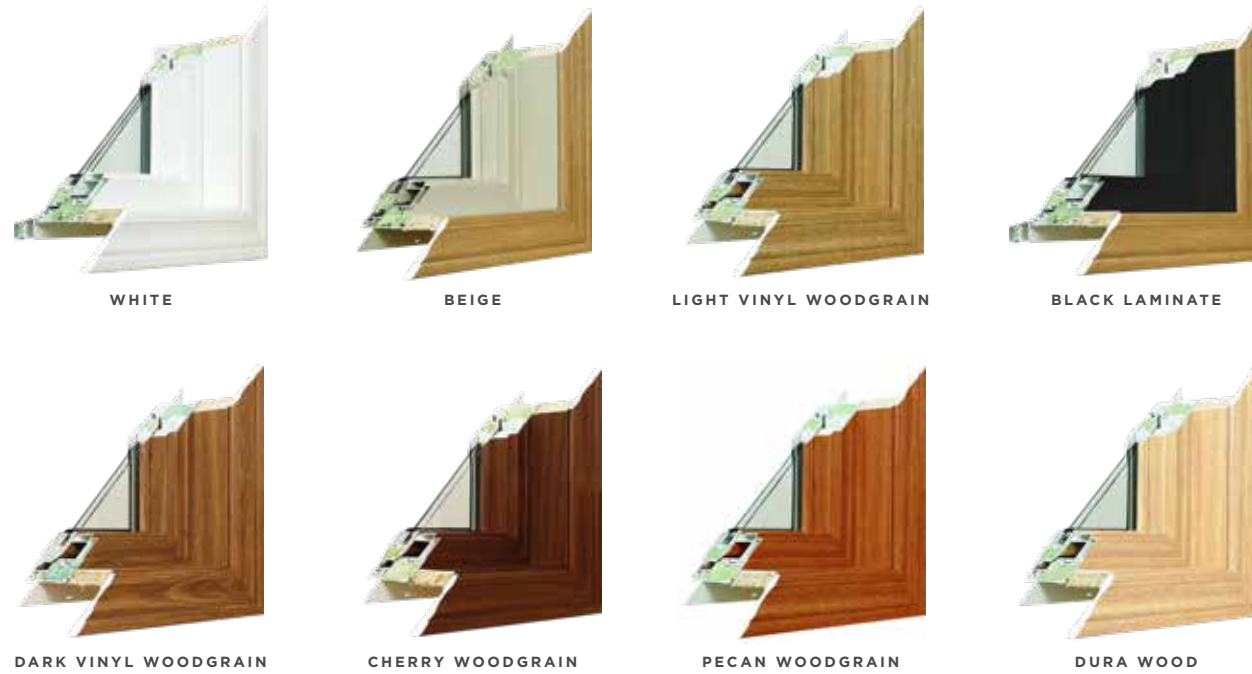
Jamb extensions come factory applied or loose. They are available in either maintenance-free vinyl clad or natural wood, up to a 7 in. wall depth, giving you plenty of options to match your décor.



VINYL CLASSICS

# Options

All windows are available with a nailing fin. You can add a 1 in. J-channel for exterior siding. Nail fins can be removed for a 3/4 in. pocket replacement installation. Add a vinyl brickmould to accent the exterior of your home. All brickmoulds have a snap on cap for easy installation.



**JAMB EXTENSION RECEIVER**

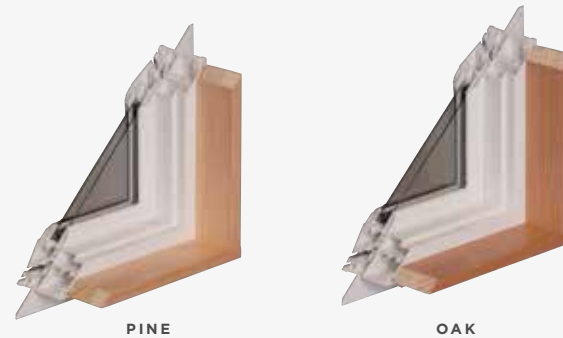
If you choose not to order a factory applied jamb extension, a jamb extension receiver may be used.



ACCEPTS UP TO 3/4"

**NATURAL WOOD JAMB EXTENSIONS**

Can be stained to match any décor.



PINE

OAK

**HARDWARE**

Choose your own combination of interior finishes and hardware to make your home extraordinary.



**DOOR HANDLES**

Multiple door handle options available so you can personalize your patio door to match your décor.



**BETTERVUE® SCREENS**

All screens come to match your window finish with BetterVue® screen mesh for the best view everywhere.



**INTERIOR FINISHES**

Four vinyl woodgrain colors available, along with a stainable vinyl Dura Wood option or a black laminated interior to offer endless choices for your interior design.



WINDOWS & DOORS

## Heritage Series

### Charmingly Carefree

**THE TIMELESS LOOK OF REAL WOOD  
IN A MAINTENANCE-FREE WINDOW.**

The Heritage Series combines the visual aesthetic of wood with the durability and energy efficiency of vinyl. These maintenance-free, no-hassle windows and doors are made from top-grade vinyl and available with matching jambs and casing. The Heritage Series, with its colonial sash, stile and rail will help you maintain your home's traditional look of a wood window for years to come. Standard white or with Dura Wood stainable vinyl interior, you have an unlimited array of interior finish choices, providing visual qualities of real wood without the worry of rotting, swelling or cracking.



HERITAGE CASEMENT WITH DURA WOOD AND CRAFTSMAN SDL GRID PATTERN

**HERITAGE SERIES**

# Heritage Casement

Heritage Casement windows come with nesting handles for a discrete appearance, complementing your window treatments. A single lever lock with multi-point sash locks is added for security and peace of mind.

National Fenestration Rating Council tests show Hayfield Vinyl Classics windows outperform other nationally-advertised wood windows.

HERITAGE 701 CASEMENT	U-VALUE	LOW-E ARGON FOAM	TRIPLE LOW-E ARGON FOAM
		DP - 80	SSHGC
AIR - <0.01 CFM/FT2	VT	0.34	0.29
WATER - 12.0 PSF	CR	0.50	0.4
		64	69



CASEMENT WITH STAINABLE DURA WOOD



DOUBLE SLIDER IN VINYL



**HARDWARE**

Choose your own combination of wood and hardware to make your home extraordinary.

**HERITAGE SERIES**

# Patio Doors

All Heritage Patio Doors come equipped with an elegant, easy to grip handle and a multi-point mortise lock for outstanding functionality and security. Easy glide tandem ball bearing rollers with access ports allow for stress-free adjustment and operation.



PATIO DOOR SHOWN IN WHITE

HAYFIELD PRODUCTS FEATURE CLIMAGUARD® 72/57 GLASS BY GUARDIAN TO ENSURE ENERGY EFFICIENCY.

**DOOR HANDLES**

Personalize your Heritage Series Patio Door with a handle that is as beautiful and functional as the door itself.

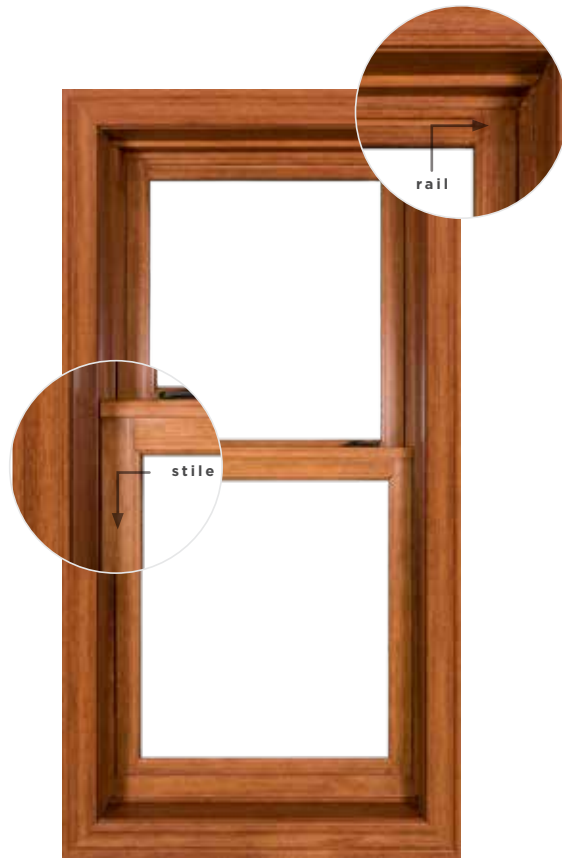


**HERITAGE SERIES**

# Heritage Double Hung and Double Slider

The Heritage Double Hung has a one-step lock and tilt latch allowing for easy operation and a more appealing appearance, while the stainless steel constant force balance system assures the window will remain open in any position.

		LOW-E ARGON FOAM	TRIPLE LOW-E ARGON FOAM
HERITAGE 701 CASEMENT	U-VALUE	0.26	0.23
DP - 40	SSHGC	0.40	0.28
AIR - <0.09 CFM/FT2	VT	0.49	0.39
WATER - 6.0 PSF	CR	62	68



DOUBLE HUNG WITH DURA WOOD

BETTERVUE® SCREENS PROVIDE THE CLEAREST VIEW EVERYWHERE.



DOUBLE SLIDER WITH STAINABLE DURA WOOD

**HERITAGE SERIES**

# Heritage Double Slider

Double slider windows offer a more natural view of the outdoors. Both left and right sashes operate and are removable giving versatility in airflow and easy cleaning.



WHITE (STANDARD WITH WHITE INTERIOR)



BROWN (STANDARD WITH DURA WOOD INTERIOR)



BRUSHED CHROME



BEIGE



FAUX OIL RUBBED BRONZE



ANTIQUE BRASS



701 CASEMENT FIXED

**HERITAGE SERIES**

# Preserving the Charm

The Heritage Series is available in two solid colors, a number of standard exterior colors, and the flexibility of a fully custom exterior option.

**SOLID COLOR OPTIONS**



WHITE



BEIGE

**EXTERIOR FINISH OPTIONS**

AQUA SURTECH is a time-tested and field-proven coating system that provides outstanding protection against all weather conditions and assures long lasting satisfaction. AQUA SURTECH is an organic waterborne coating system, and has been tested to AAMA and ASTM standards



CUSTOM



BURGUNDY



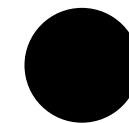
BRONZE



GREEN



WHITE



BLACK



CLAY



BROWN



SABLE

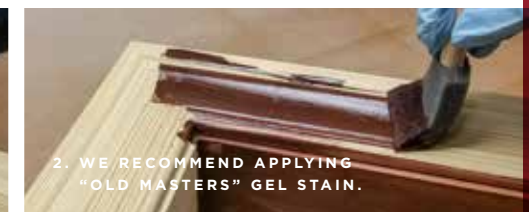


BEIGE

**DURA WOOD INTERIOR FINISH INSTRUCTIONS**



1. CLEAN SURFACES



2. WE RECOMMEND APPLYING "OLD MASTERS" GEL STAIN.



3. WIPE STAIN IMMEDIATELY. FOLLOW STAIN INSTRUCTIONS.



4. APPLY CLEAR COAT.

WINDOWS & DOORS

## Specialty Windows

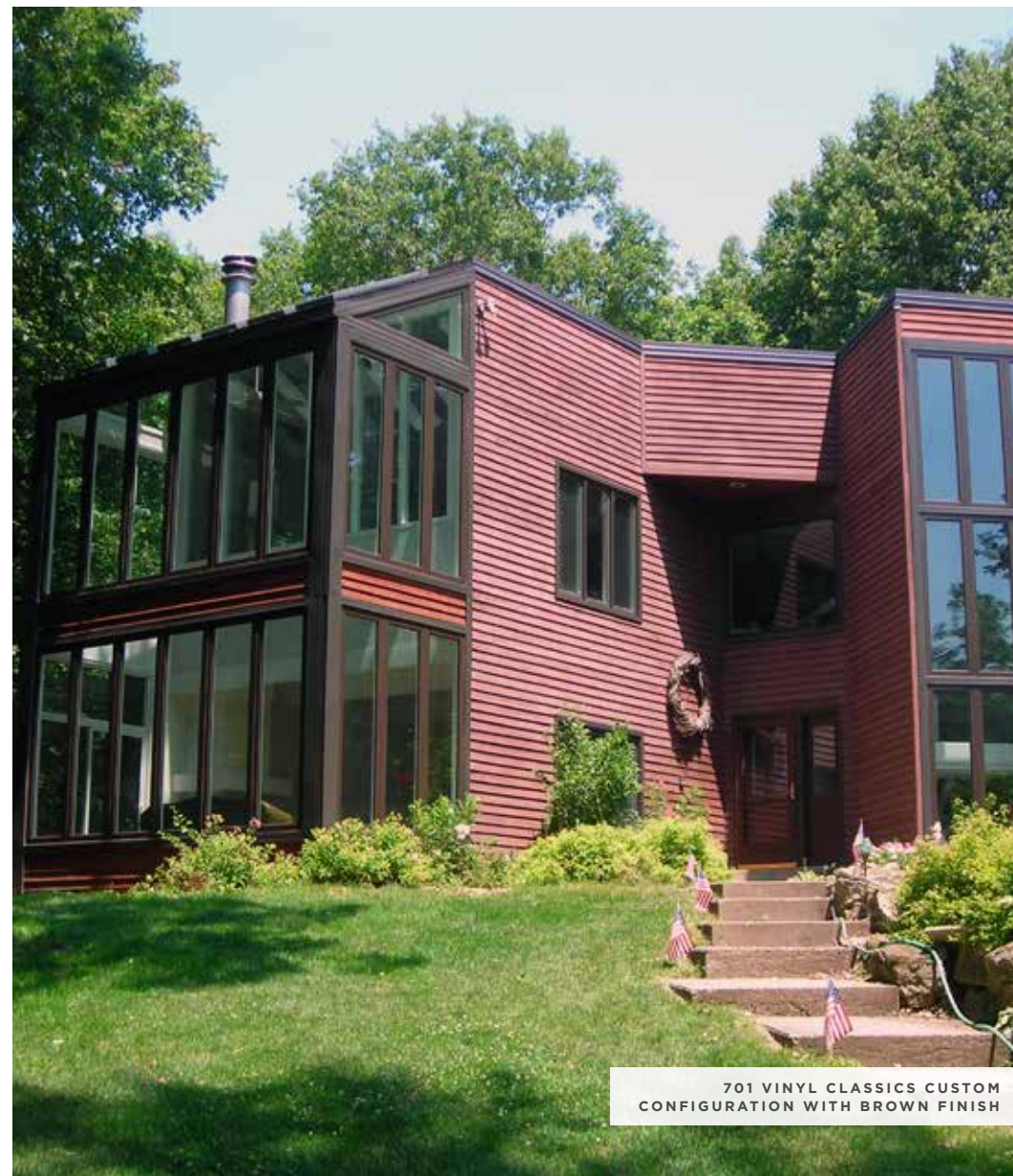
### Your Style, Made to Order.

**WHEN IT COMES TO WINDOWS,  
THERE'S NO ONE-SIZE-FITS-ALL.**

That's why we are happy to offer fully customized window solutions available in an array of shapes and sizes. With decorative glass and blinds between glass options, we can make windows to fit the requirements of your home, and reflect your unique style and personality. Our specialty windows are available in vinyl, woodgrain, and Dura Wood, covered by the Hayfield Window and Door warranty, and guaranteed to last.



HERITAGE DOUBLE HUNG WITH HALF ROUND AND STARBURST GRID PATTERN



701 VINYL CLASSICS CUSTOM CONFIGURATION WITH BROWN FINISH



201 VINYL CLASSICS SINGLE HUNG WITH HALF ROUND AND SUNBURST GRID PATTERN



201 VINYL CLASSICS SINGLE SLIDER WITH HALF ROUND AND SUNBURST GRID PATTERN



**SPECIALTY WINDOW OPTIONS**

# Custom is Our Specialty

We are well equipped to create custom windows in just about any shape, size, and color combination. Contact your dealer or look below and explore some of our creative options.

**DECORATIVE GLASS**

Beautify your home with art glass. Many custom sizes and designs available.

**SHAPES & SIZES**

Our windows are available in a variety of shapes including quarter-rounds, half-rounds, pentoids, trapezoids and ellipticals.



**COLORS & VENEERS**

To meet today's high style of architectural design, we offer custom colors and finishes.

**BLINDS BETWEEN GLASS**

Blink® Blinds + Glass eliminate wear and tear from pets or young children while keeping your family safe from traditional cords.



**HAYFIELD**  
WINDOW & DOOR CO.  
**PERFORMANCE CHART**

		CLEAR: AIR	CLEAR: AIR-GRIDS	LOW-E: AIR	LOW-E: AIR-GRIDS	LOW-E: ARGON	LOW-E: ARGON-GRIDS	LOW-E: ARGON-FOAM	LOW-E: ARGON-FOAM-GRIDS	TRIPLE-LOW-E (#2, #5): ARGON	TRIPLE-LOW-E (#2, #5): ARGON-GRIDS	TRIPLE-LOW-E (#2, #5): KRYPTON	TRIPLE-LOW-E (#2, #5): KRYPTON-GRIDS	TRIPLE-LOW-E (#2, #5): ARGON-FOAM	TRIPLE-LOW-E (#2, #5): ARGON-GRIDS-FOAM	TRIPLE-LOW-E (#2, #5): KRYPTON-FOAM	TRIPLE-LOW-E (#2, #5): KRYPTON-GRIDS-FOAM
<b>201 SINGLE HUNG</b>	U-VALUE	0.46	0.46	0.32	0.32	0.28	0.28	0.26	0.26	0.24	0.25	0.19	0.2	0.22	0.23	0.17	0.18
DP - 55	SHGC	0.63	0.56	0.38	0.34	0.37	0.34	0.37	0.34	0.32	0.29	0.32	0.29	0.32	0.29	0.32	0.29
AIR - 0.02 CFM/FT <sup>2</sup>	VT	0.65	0.58	0.56	0.50	0.56	0.50	0.56	0.50	0.44	0.39	0.44	0.39	0.44	0.39	0.44	0.39
WATER - 8.35 PSF	CR	46	46	58	58	62	62	62	62	68	68	69	69	69	69	74	74
<b>201 SLIDER</b>	U-VALUE	0.46	0.46	0.32	0.32	0.28	0.28	0.27	0.27	0.24	0.25	0.19	0.2	0.23	0.24	0.17	0.18
DP - 35	SHGC	0.63	0.56	0.38	0.34	0.37	0.34	0.37	0.34	0.32	0.29	0.32	0.29	0.32	0.29	0.32	0.29
AIR - 0.06 CFM/FT <sup>2</sup>	VT	0.65	0.58	0.56	0.50	0.56	0.50	0.56	0.50	0.44	0.39	0.44	0.39	0.44	0.39	0.44	0.39
WATER - 6.89 PSF	CR	46	46	59	59	63	63	63	63	68	68	69	69	69	69	73	73
<b>801 DOUBLE HUNG</b>	U-VALUE	0.45	0.45	0.32	0.32	0.28	0.28	0.26	0.26	0.24	0.25	0.19	0.2	0.22	0.23	0.17	0.18
DP - 40	SHGC	0.61	0.54	0.37	0.33	0.36	0.33	0.36	0.33	0.31	0.28	0.31	0.28	0.31	0.28	0.31	0.28
AIR - 0.11 CFM/FT <sup>2</sup>	VT	0.63	0.56	0.55	0.49	0.55	0.49	0.55	0.49	0.43	0.38	0.43	0.38	0.43	0.38	0.43	0.38
WATER - 6.06 PSF	CR	45	45	58	58	62	62	62	62	66	66	70	70	67	67	75	75
<b>801 SLIDER</b>	U-VALUE	0.45	0.45	0.31	0.31	0.28	0.28	0.26	0.26	0.24	0.25	0.19	0.19	0.22	0.23	0.17	0.18
DP - 40	SHGC	0.61	0.54	0.36	0.33	0.36	0.33	0.36	0.33	0.31	0.28	0.31	0.28	0.31	0.28	0.31	0.28
AIR - 0.06 CFM/FT <sup>2</sup>	VT	0.63	0.56	0.55	0.49	0.55	0.49	0.55	0.49	0.43	0.38	0.43	0.38	0.43	0.38	0.43	0.38
WATER - 6.89 PSF	CR	46	46	59	59	62	62	62	62	67	67	72	72	69	69	75	75
<b>701 CASEMENT</b>	U-VALUE	0.43	0.43	0.30	0.30	0.27	0.27	0.24	0.24	0.24	0.25	0.19	0.2	0.21	0.21	0.16	0.17
DP - 80	SHGC	0.56	0.51	0.34	0.31	0.34	0.31	0.34	0.31	0.29	0.26	0.29	0.26	0.29	0.26	0.29	0.26
AIR - <0.01 CFM/FT <sup>2</sup>	VT	0.58	0.53	0.50	0.46	0.50	0.46	0.50	0.46	0.40	0.36	0.40	0.36	0.4	0.36	0.4	0.36
WATER - 12.12 PSF	CR	45	45	58	58	62	62	64	64	66	66	72	72	69	69	77	77
<b>HERITAGE DOUBLE HUNG</b>	U-VALUE					0.27	0.27	0.26	0.26	0.25	0.26	0.20	0.21	0.23	0.24	0.18	0.19
DP - 40	SHGC					0.40	0.36	0.40	0.36	0.28	0.25	0.28	0.25	0.28	0.25	0.28	0.25
AIR - 0.09 CFM/FT <sup>2</sup>	VT					0.49	0.44	0.49	0.44	0.39	0.35	0.39	0.35	0.39	0.35	0.39	0.35
WATER - 6.06 PSF	CR					62	62	62	62	68	68	71	71	68	68	74	74
<b>HERITAGE DOUBLE SLIDER</b>	U-VALUE					0.27	0.27	0.26	0.26	0.25	0.26	0.20	0.21	0.23	0.24	0.18	0.19
DP - 40	SHGC					0.32	0.29	0.32	0.29	0.28	0.25	0.28	0.25	0.28	0.25	0.28	0.25
AIR - 0.09 CFM/FT <sup>2</sup>	VT					0.48	0.43	0.48	0.43	0.39	0.34	0.39	0.34	0.39	0.34	0.39	0.34
WATER - 6.06 PSF	CR					61	61	61	61	65	65	71	71	65	65	74	74
<b>3101 PATIO</b>	U-VALUE	0.46	0.46	0.31	0.31	0.28	0.28			0.23	0.24	0.18	0.18				
DP - 35	SHGC	0.66	0.59	0.40	0.35	0.40	0.35			0.34	0.30	0.34	0.3				
AIR - 0.04 CFM/FT <sup>2</sup>	VT	0.69	0.61	0.60	0.53	0.60	0.53			0.47	0.42	0.47	0.42				
WATER - 6.06 PSF	CR	45	45	58	58	61	61			66	66	67	67				
<b>2000 PATIO</b>	U-VALUE	0.45	0.45	0.31	0.31	0.28	0.28			0.24	0.25	0.18	0.19				
DP - 30	SHGC	0.62	0.55	0.38	0.33	0.38	0.33			0.32	0.29	0.32	0.29				
AIR - 0.04 CFM/FT <sup>2</sup>	VT	0.66	0.58	0.57	0.50	0.57	0.50			0.45	0.39	0.45	0.39				
WATER - 6.06 PSF	CR	47	47	59	59	63	63			66	66	66	66				
<b>HERITAGE PATIO</b>	U-VALUE					0.28	0.28	0.26	0.26	0.24	0.25	0.19	0.20	0.23	0.24	0.18	0.19
DP - 40	SHGC					0.33	0.29	0.33	0.29	0.28	0.25	0.28	0.25	0.28	0.25	0.28	0.25
AIR - 0.09 CFM/FT <sup>2</sup>	VT					0.49	0.43	0.49	0.43	0.39	0.34	0.39	0.34	0.39	0.34	0.39	0.34
WATER - 6.06 PSF	CR					62	62	63	63	67	67	68	68	68	68	72	72

BASED ON TEST RESULTS CURRENT AS OF 4/30/2019  
SEE WEBSITE FOR LATEST CHART DATA

# Easy to Maintain. Easier to Love.

**ALL OF OUR WINDOWS AND DOORS ARE MADE WITH QUALITY PRODUCTS AND ARE ENGINEERED TO BE EASY TO CARE FOR AND CLEAN.**

However, like anything of value you install in your home, proper care and maintenance will extend their look and life.

- Vacuum sill and track areas before washing. Rinse completely with clear water and wipe dry.
- Avoid abrasive or caustic cleaners or solvents. A mild, nonabrasive soap or detergent is usually safest. Always test in an inconspicuous area first.
- Keep drainage or weep holes (inside and out) clear of dirt or obstructions.
- Lubricate moving hardware parts, tracks and rollers periodically. In salt air environments, do so more frequently.
- Check weatherstripping, hardware and caulking and replace broken, worn or damaged parts.
- Gently vacuum screens with a brush attachment or remove and do so on a flat, clean surface.
- If you live in an area with saltwater or acid rains, regularly rinse exterior windows and doors with water.
- Don't use a razor blade, putty knife, steel wool, abrasive pad or anything that may damage surfaces.
- Don't use a pressure washer or high pressure sprayer to wash or rinse windows or doors as this can dislodge or damage components.



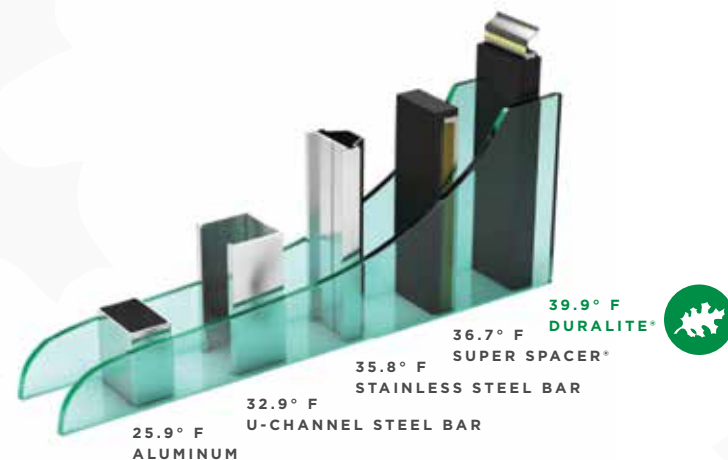
# Invisible Innovation

## FOUR-POINT WELDERS

When it comes to windows and doors, paramount to quality, are fit and finish. At Hayfield Window & Door, we weld all of our products with four-point welders. This ensures all welds are set square, and that the finish is uniform, precise and clean. On every window. Every time.

## DURALITE SPACER BARS

Duralite® spacer bars have been proven to outperform all other spacer bars. Reducing the energy transfer between panes of glass, these market-leading spacers lower U-values and reduce the chance of condensation, improving energy efficiencies and comfort. We're proud to offer them in every window and door we build.



# Our Warranty is Solid. Just Like Our Products.

**ALL HAYFIELD WINDOW & DOOR PRODUCTS ARE BACKED BY A 20 YEAR GLASS WARRANTY AND A TRANSFERABLE LIMITED LIFETIME WARRANTY ON THE VINYL AND HARDWARE.**

Hayfield Window & Door warrants that the rigid vinyl extrusions used in their products are first-grade, exterior quality materials. The polyvinyl chloride (PVC) extrusions have been tested and proven using the highest grades of ultraviolet treatment available on the market today. Hayfield Window & Door warrants that the vinyl extrusions used in these products will not pit, chip, corrode, or blister, and are not affected by salt air.

**TOP 100 MANUFACTURER IN NORTH AMERICA SINCE 2005:**



**PROUDLY MANUFACTURING HIGH QUALITY PRODUCTS IN HAYFIELD, MN SINCE 1951.**

\* WINDOW + DOOR MAGAZINE



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HAYFIELD, MN 55940





## Why Hayfield?

Hayfield Window & Door uses the most energy-efficient components, and offers high-performance options that can help cut utility bills and save money. Manufactured in Minnesota by qualified, experienced craftsmen since 1951, our team provides superior customer service before, during, and after each sale. Hayfield Windows & Doors are built to endure the harsh weather conditions of the upper Midwest while creating comfort and efficiency all year long.

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THE INFORMATION CONTAINED IN THIS CATALOG WAS CORRECT AND CURRENT AS OF PRINTING. OCCASIONALLY HAYFIELD WINDOW & DOOR MAY CHOOSE TO DISCONTINUE PRODUCTS, OR INTRODUCE NEW PRODUCTS OR LINES. THE COLORS IN THIS CATALOG HAVE BEEN REPRESENTED AS ACCURATELY AS CURRENT PRINTING TECHNOLOGY ALLOWS. FOR EXACT MATCHING, PLEASE REQUEST SAMPLES FROM YOUR VENDOR.

